

## Part # 10-697 Skid Plate Instructions

**IMPORTANT:** Use some form of thread locking compound on all the bolts.

**We recommend using Blue Loc-Tite #242.**

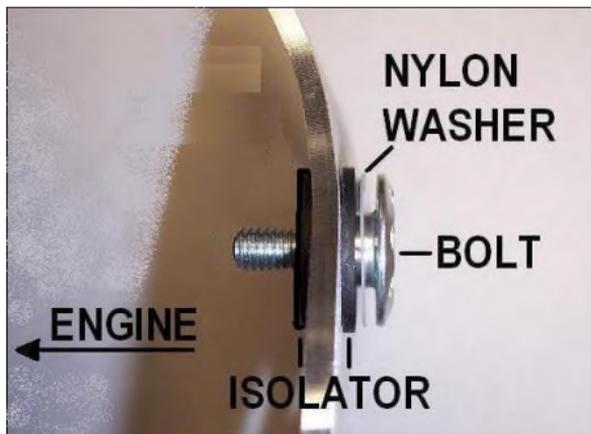
Remove the stock skid plate and engine guard.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



### FRONT ASSEMBLY EXAMPLE

Slip the two front brackets over the frame rails.

Position the new Skid Plate into its proper location.

Thread the two other supplied bolts in a few turns to hold the rear of the Skid Plate. One at a time: slide a bracket up the frame rail and thread a bolt into each bracket finger tight.

Torque the rear bolts first to 6-9 ft/lbs. Then tighten the front bolts to 9-12 ft/lbs.